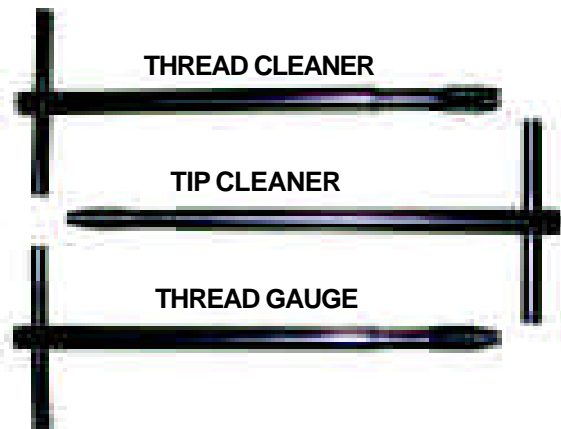


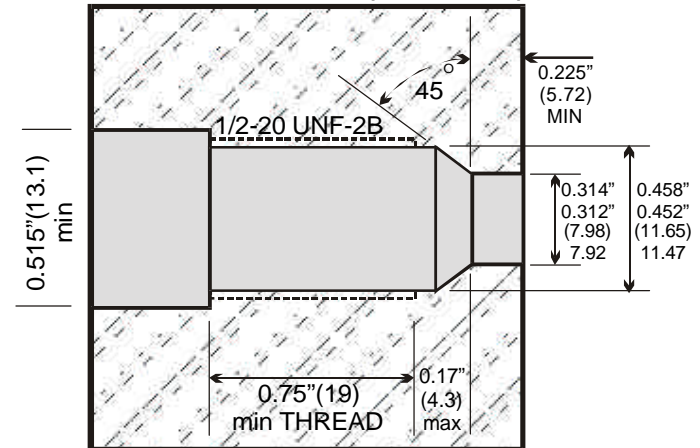
HOLE CLEANING KIT Part#MP-CLEAN-1/2



NOTE : MUST BE DONE WHEN POLYMER IS MOLTEN

- 1.** Clean thread with bottoming tap until threads are clean
- 2.** Thread the tip of the TIP CLEANING / SEAT CLEANING tool into the hole. Turn tool clockwise CAREFULLY to clean tip. Remove, clean off polymer. Repeat until tool is clean when removing from hole.
- 3.** Apply MACHINIST BLUEING to tip of gauge plug. insert and remove after. Should be still on all surfaces except 45degSEAT.

1/2-20 UNF-2B (STANDARD)



NOTE : ENSURE TIP IS RECESSED FROM INTERIOR WALL BY APPROX .002-.003"

Call Factory if this is not the case.

MPI MELT PRESSURE

PH-(800) 817-3486